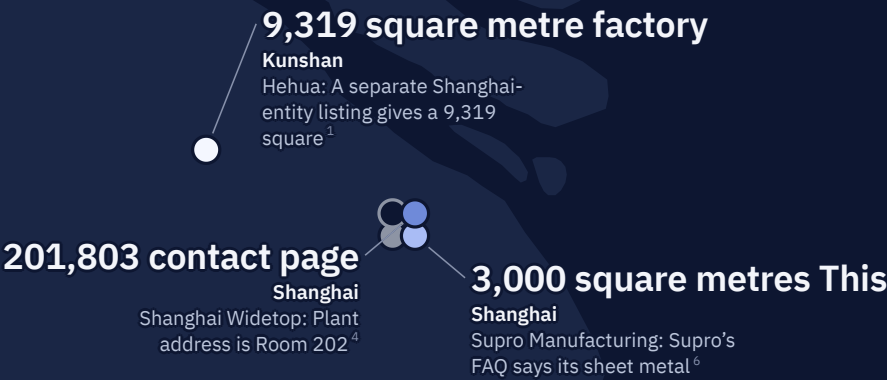


Shanghai stamping supplier shortlist: IATF 16949 gap

Make Hehua lead, Shanghai Widetop second source, Supro Manufacturing fallback.

THE BUYER'S QUESTION

"i am looking for stamping suppliers in china, for a facotry that is in shanghai. i want them to be within 20 mins. these will be high volumen 100 - 200k per year." Assumed: ISO 9001, IATF 16949



SITES IN CHINA

● Headquarters

50 km

MAP PINS · THE FIVE RANKED MAKERS

1 LEAD

● Hehua

2 SECOND SOURCE

● 

3 FALLBACK

● Supro

4 ON HOLD

● Shanghai Metall

5 WATCH

○ Shanghai Jenitek

SCORECARD

Hehua and Shanghai Widetop both score 16 of 32.

	RFQ TO ALL THREE			NOT IN THE FIRST RFQ	
	1 LEAD Hehua Kunshan, China	2 SECOND SOURCE  Shanghai, China	3 FALLBACK Supro Shanghai, China	4 ON HOLD Shanghai Metall Shanghai, China	5 WATCH Shanghai Jenitek Shanghai, China
HQ					
Weighted total of 32; by criterion	16 	16 	14 	6 	10[†] 
ISO 9001	3 3 pts	2 2 pts	3 3 pts	3 3 pts	1 1 pt
Certificates your must-haves first	ISO 9001:2015 (listing claim, unverified ^{3, 9-10} +5 more	IATF 16949 (claimed on company website; ¹¹⁻¹⁴ +1 more	ISO 9001:2015 ^{5, 15}	ISO 9001:2015 ^{8, 16}	ISO 9001 ¹⁷⁻¹⁸ +3 more
IATF 16949	3 3 pts	3 3 pts	0 0 pts	0 0 pts	1 1 pt
In short	Own site claims IATF 16949 ⁹	Quality page claims certified ¹³	No IATF claim found ⁶	No IATF claim found ¹⁶	No certificate on listing ¹⁸
Shanghai proximity	2 4 pts	Unscored	4 8 pts	0 0 pts	3 6 pts
In short	Kunshan, Jiangsu plant ²	To ask Q8	Minhang, Shanghai ¹⁹⁻²⁰	Plant in Wuhu, Anhui ^{7, 21}	Listed in Shanghai ^{18, 22}
High-volume fit	Unscored	3 6 pts	Unscored	Unscored	Unscored
Automotive record	3 3 pts	2 2 pts	Unscored	Unscored	Unscored
Named customers	5 ^{2, 23} Ford; Benz; Audi; Roewe...	2 ⁵ General Electric; Voith; Thermo...	2 ^{6, 24-25} 3500, 3000	4 ²⁶⁻²⁸ Window Frame; TV Enclosure; Swing...	To ask Q10
Industries served	Automotive, Rail transit +4 more ²⁹	General industry (serves about 300 clien +2 more ¹⁴	aerospace, automotive +5 more ³⁰⁻³¹	Automotive +4 more ²⁶	To ask Q11
Stamping processes	3 3 pts	3 3 pts	3 3 pts	3 3 pts	2 2 pts
Processes	12 processes ^{2, 32-33} metal stamping, progressive die...	10 processes ^{5, 34} metal stamping, deep drawn stamping	13 processes ⁶ metal stamping, assembly services	12 processes ^{8, 26, 35} precision stamping, progressive stamping	12 processes ^{18, 36} stamping, deep draw
Output	Progressive die stamping ² Q3	~35,000 parts/mo ⁵	1,000 tons/yr ³⁰ another basis Q3	Progressive, high-speed, robot ³⁵ Q3	Stamping among tags ¹⁸ Q3

Each maker scored 0–4 per criterion against a published rule (p. 15); the two asks in your brief count double. The facts behind every score: p. 16; numbered sources: p. 19; open questions: p. 14.

Grey: a figure for something else (a group's, an estimate) or part of an answer

Q8: an open question for the RFQ

† Shanghai Jenitek totals 4 points more than Shanghai Metall Metal Products; the roles hold it back: shanghai-listed; no certification shown on listing.

Send the RFQ to Hehua, Shanghai Widetop and Supro Manufacturing; 11 questions to settle first.

Lead with Hehua (Kunshan), the only maker claiming both ISO 9001 and IATF 16949 near Shanghai; second-source Widetop; certificates unverified for both.^{3, 9, 11, 37–38}

EXHIBIT 1

Hehua and Shanghai Widetop tie at 16 points.

The three in the RFQ: weighted points out of 32



Note: Hatched: the points that rest on one website. Each total counts only the criteria the maker was scored on, under the published rule (p. 15).

Source: made-in-china.com [2, 23]; china-metal-stamping.com [5, 12–13]; chinametalworking.com [6]; hehuametal.com [9]; hy-proto.com [14]

KEY MESSAGES

- 1** China’s supply base: \$6.69 china fully loaded manufacturing labour cost (NBS, 2024, national) (per hour). p. 4
- 2** Hehua leads on people at 160; next Shanghai Metall Metal Products at 65. p. 4
- 3** Hehua names the most customers (5); Shanghai Metall Metal Products next (3). p. 5
- 4** Changes to watch at Hehua, Shanghai Metall Metal Products and Shanghai Jenitek. p. 7

CONTENTS

Scorecard	2
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1 • SUPPLY BASE

China’s supply base: \$6.69 china fully loaded manufacturing labour cost (NBS, 2024, national) (per hour).

EXHIBIT 2

The supply base in numbers

\$6.69

China fully loaded manufacturing labour cost (NBS, 2024, national) (per hour)³⁹

12.5%

Section 301 forced-labour duty on China (since 24 July 2026)⁴⁰

Source: looperbuy.com [39]; airliftusa.com [40]

How deep is the supply base in China?

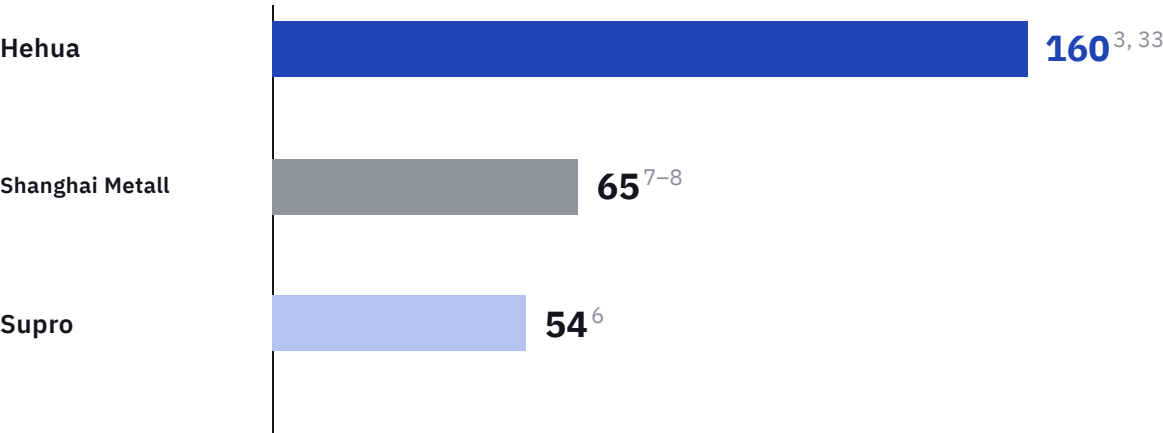
Monthly capacity of a Qingdao stamping maker (IATF 16949 holder): 8,000 –10,000 units of metal stamping parts per month.⁴¹

2 • CAPACITY

Hehua leads on people at 160; next Shanghai Metall Metal Products at 65.

EXHIBIT 3

People, by maker



Left out: Shanghai Widetop and Shanghai Jenitek: an open question for the RFQ.

Source: hehuamfg.com [3, 33]; chinametalworking.com [6]; metallmetal.com [7–8]

Who has the capacity?

Hehua: Progressive die stamping. Shanghai Widetop: Progressive and deep drawn.^{2, 5}

Hehua names the most customers (5); Shanghai Metall Metal Products next (3).

EXHIBIT 4

Named customers and the work done for them

MAKER	YEAR	PLACE	CUSTOMER AND WORK
Hehua			Ford; Benz; Audi; Roewe: Stamping parts for Ford, Benz, Audi and Roewe are named as automotive stamping... ²³
			Saint-Gobain; Continental; Faiveley; Ford; Mitsubishi; L&L; Tenneco: A made-in-china profile names... ²
			Wabtec Faiveley; ABB; Guzzetti: The profile says stamping parts for Wabtec Faiveley are sheet metal parts... ²³
			ABB; Faiveley; Audi; Benz: A manufacturer profile on MFG calls the company top supplier of ABB... ⁴²
			General Electric; Voith; Thermo Fisher; QVC: Company names General Electric, Voith, Thermo Fisher and QVC... ⁵
			300: Company says it has served over 300 business customers. ⁵
Supro			3500: Company says it has served more than 3,500 buyers worldwide. ⁶

Hehua names the most customers (5); Shanghai Metall Metal Products next (3).

EXHIBIT 4, CONTINUED

Named customers and the work done for them

MAKER	YEAR	PLACE	CUSTOMER AND WORK
Supro			3000: Supro’s website says it has served over 3000 buyers from around the world. ^{24–25}
Shanghai Metall			Bluescope; Hills; Bunnings: A LinkedIn company page says the company works with leading companies... ²⁷
			Seapa USA Inc ²⁸
			Muffler Housing; Tail End: The company lists automotive exhaust parts it makes, including muffler housings and tail... ²⁶
Left out: Shanghai Jenitek: an open question for the RFQ. Source: made-in-china.com [2, 23]; china-metal-stamping.com [5]; chinametalworking.com [6, 24]; zoominfo.com [25]; metallmetal.com [26]; linkedin.com [27]; volza.com [28]; mfg.com [42]			
Who has done it before?			Hehua: Ford, Audi, Benz named. Shanghai Widetop: Automotive per directory. ^{14, 23}

Changes to watch at Hehua, Shanghai Metall Metal Products and Shanghai Jenitek.

EXHIBIT 5
Owners and latest figures, by maker

Amber: a change to watch

MAKER	REVENUE	OWNER	TO WATCH	FOUNDED
Hehua	CN¥130m ³ 2026	Shanghai Hehua Machinery Technology Co. ³	In September 2026 the CEO of TORRENT Group ³ Sep 2026	2018 ^{2-3, 37}
	To ask Q5	To ask Q6	To ask Q7	2003 ^{5, 11}
Supro	To ask Q5	To ask Q6	To ask Q7	To ask Q9
Shanghai Metall	\$5m ⁴³	Privately held ²⁷	No certificate PDF ¹⁶	2007 ^{7, 27}
Shanghai Jenitek	\$2.4m ¹⁷	To ask Q6	I found no certificate PDF ¹⁸	2017 ⁴⁴

Reading: Revenue as each company reports it, in its own currency, never converted.
Source: made-in-china.com [2, 44]; hehuamfg.com [3]; china-metal-stamping.com [5, 11]; metallmetal.com [7, 16]; rocketreach.co [17]; haizol.com [18]; linkedin.com [27]; cwiemeevents.com [37]; zoominfo.com [43]

Hehua

Hehua

Hehua Machinery Technology (Kunshan) Co., Ltd

Lead

Supplier profile · 1 of 5

Claims ISO 9001 and IATF 16949; automotive customers named.⁹

CN¥130m³

Revenue

2026

160^{3, 33}

People

5^{2, 23}

Named customers

Ford; Benz; Audi; Roewe, Saint-Gobain; Continental; Faiveley...

2018^{2-3, 37}

Founded

PROCESSES

Metal stamping, progressive die stamping, CNC machining, welding, Metal stamping parts · +1 more^{2, 32-33}

MACHINING AND FINISHING

CNC machining, Welding (argon arc, CO2 shielded, laser welding) · +2 more³³

Head office in Kunshan, China.^{9, 38}

REFERENCES

Ford; Benz; Audi; Roewe

Stamping parts for Ford, Benz, Audi and Roewe are named as automotive stamping work²³

Wabtec Faiveley; ABB; Guzzetti

The profile says stamping parts for Wabtec Faiveley are sheet metal parts for subway doors and air conditioners, and that it makes motor parts for ABB and industrial oven parts...²³

ABB; Faiveley; Audi; Benz

A manufacturer profile on MFG calls the company top supplier of ABB and Faiveley and tier two supplier of Audi and Benz⁴²

STRENGTHS

- Automotive record: Ford, Audi, Benz named²³
- Stamping processes: progressive die stamping²

WATCH-OUTS

- The site's contact page is at hehuamfg.com/contact.html; the footer links a Message button to it. I did not open this page, so I cannot confirm it is an RFQ form³

RECENT NEWS

Sep 30, 2026 In September 2026 the CEO of TORRENT Group, a company from Spain, visited the Kunshan site to discuss possible...³

Mar 20, 2026 In January 2026 the company attended the 2026 Kunshan New Industrialization Promotion Conference as a participating...⁴⁵

COMPANY CHANNELS

RFQ page hehuamfg.com/contact.html

Phone +86-18756612644

Every score for Hehua, and the facts behind it, is in Appendix A (p. 16).

Shanghai Widetop



Shanghai Widetop · china-metal-stamping.com

Second source

Supplier profile · 2 of 5

IATF 16949 claimed; high-volume focus; ISO 9001 unconfirmed.¹²

~35,000 parts/mo⁵
Output

1,000 t⁴⁶
Largest press
from 5 t

2⁵
Named customers
General Electric; Voith; Thermo
Fisher; QVC, 300

2003^{5, 11}
Founded

PROCESSES	Metal stamping, deep drawn stamping, progressive die stamping, tube bending, laser cutting · +1 more ^{5, 34}
MACHINES	5–1,000 t ^{5, 46}
ALLOYS	Carbon steel, HSLA steel, Galvanized steel, Aluminum, Copper, Beryllium copper ⁵
LARGEST PART	3 m (118 in) part length, process dependent ⁴⁷
MACHINING AND FINISHING	Tapping, PEM nut and stud insertion, Robotic welding, Deburring (external partner) · +2 more ⁵

Head office in Shanghai, China.⁴

REFERENCES

General Electric; Voith; Thermo Fisher; QVC
Company names General Electric, Voith, Thermo Fisher and QVC among its customers⁵
300
Company says it has served over 300 business customers⁵

COMPANY CHANNELS

Website china-metal-stamping.com
RFQ page china-metal-stamping.com/contact
Email contact@china-metal-stamping.com
Phone +86 (0) 21 6911 3081

STRENGTHS

- IATF 16949: quality page claims certified¹³
- High-volume fit: medium-high volume; 35K/month⁵
- Stamping processes: progressive and deep drawn⁵

Every score for Shanghai Widetop, and the facts behind it, is in Appendix A (p. 16).

Supro Manufacturing

Supro

Supro Manufacturing Group

Fallback

Supplier profile · 3 of 5

Minhang, Shanghai; ISO 9001 only, no IATF. ^{6, 15, 19–20}

1,000 ³⁰ Output another basis Q3	54 ⁶ People	1,000 ^{30, 48} Largest press	2 ^{6, 24–25} Named customers 3500, 3000
--	----------------------------------	---	---

PROCESSES	Metal stamping, assembly services, Metal stamping (per listing, not verified on own · +3 more ⁶
ALLOYS	Aluminum, stainless steel, carbon steel, galvanized steel, copper, brass ⁶
MACHINING AND FINISHING	Surface treatment, heat treatment, assembly, post-processing ⁶

Head office in Shanghai, China. ^{19–20}

REFERENCES	COMPANY CHANNELS
3500 Company says it has served more than 3,500 buyers worldwide ⁶	RFQ page chinametalworking.com/contact
3000 Supro's website says it has served over 3000 buyers from around the world ^{24–25}	Phone +86 021 3388 2290
STRENGTHS	
– ISO 9001:2015 claimed ^{6, 15}	
– Shanghai proximity: Minhang, Shanghai ^{19–20}	
– Stamping processes: progressive, compound, deep draw ⁶	

Every score for Supro Manufacturing, and the facts behind it, is in Appendix A (p. 16).

Shanghai Metall Metal Products

Shanghai Metall

Shanghai Metall Metal Products Co., Ltd

On hold

Supplier profile · 4 of 5

Plant in Wuhu, Anhui; ISO 9001 only.¹⁶**\$5m**⁴³

Revenue

65⁷⁻⁸

People

4²⁶⁻²⁸

Named customers

Window Frame; TV Enclosure;
Swing Stool, Bluescope; Hills...**2007**^{7, 27}

Founded

PROCESSESPrecision stamping, progressive stamping, high-speed stamping, Metal stamping · +2 more^{8, 26, 35}**ALLOYS**Steel, Stainless steel, Aluminum, Brass/copper³⁵**MACHINING AND FINISHING**Machining, Welding, Zinc plating, Hot dip galvanizing, Anodizing, Powder coating³⁵Head office in Shanghai, China.^{7, 21}**REFERENCES****Window Frame; TV Enclosure; Swing Stool**

The company says it contract manufactured window frames, TV enclosures and swing stools for a modular prison cell project²⁶

Bluescope; Hills; Bunnings

A LinkedIn company page says the company works with leading companies such as Bluescope, Hills and Bunnings²⁷

Seapa USA Inc; Firsttex Industries Inc; R A Hoerr Inc

Volza trade data names Seapa USA Inc, Firsttex Industries Inc and R A Hoerr Inc as the major export buyers. This is third-party data, not the company's own site²⁸

Muffler Housing; Tail End

The company lists automotive exhaust parts it makes, including muffler housings and tail ends²⁶

STRENGTHS

- ISO 9001:2015 claimed¹⁶
- Stamping processes: progressive, high-speed, robot³⁵

WATCH-OUTS

- The quality page makes the same ISO 9001:2015 claim and names no other management standard¹⁶
- No certificate PDF, registrar name, certificate number or expiry date was found on the company's site. The registrar, expiry and certified site remain unverified¹⁶

RECENT NEWS

The company invested in metal stamping robots in 2019⁷

COMPANY CHANNELS

RFQ page metallmetal.com/contact
Email info@metallmetal.com
Phone +86 21 6768 1119

Every score for Shanghai Metall Metal Products, and the facts behind it, is in Appendix A (p. 16).

Shanghai Jenitek

Shanghai Jenitek

Shanghai Jenitek Co., Ltd · haizol.com

Watch

Supplier profile · 5 of 5

Shanghai-listed; no certification shown on listing.¹⁸

\$2.4m¹⁷
Revenue

2017⁴⁴
Founded

ISO 9001¹⁷⁻¹⁸
Certificates
+3 more

China²²
Builds in
its plants

PROCESSES

Stamping, deep draw, CNC milling, turning, bending, welding^{18, 36}

MACHINING AND FINISHING

Machining, Swiss machining, Turning, Mechanical assembly, Electrical products assembly · +1 more⁴⁹

Head office in Shanghai, China.^{18, 22}

STRENGTHS

– Shanghai proximity: listed in Shanghai^{18, 22}

WATCH-OUTS

- Other companies with similar names exist²²
- I found no certificate PDF, registrar name or expiry date for Shanghai Jenitek Co., Ltd¹⁸

RECENT NEWS

Sep 2026 US customs records show the Shanghai Jenitek Electric Technology entity shipping to ANA International, with 265...⁵⁰

COMPANY CHANNELS

Website haizol.com
Email marketing@jenitek.com
Phone 86-21-68553321

Every score for Shanghai Jenitek, and the facts behind it, is in Appendix A (p. 16).

Five risks to manage, across three of the five makers.

EXHIBIT 6

Five risks to manage before award.

Each risk and the makers it affects

RISK	AFFECTS
1 The site's contact page is at hehuamfg.com/contact.html; the footer links a Message button to it. I did not open this page, so I cannot confirm it is an RFQ form. ³	Hehua
2 Shanghai Metall Metal Products: the quality page makes the same ISO 9001:2015 claim and names no other management standard. No IATF 16949, AS9100, ISO 13485, ISO 14001 or UL claim was found on the site. ¹⁶	Shanghai Metall
3 Other companies with similar names exist. Shanghai Jenitek Electric Technology Co., Ltd (Pudong, Shanghai) is a separate trading name. Jenitek Engineering Co., Ltd (Kunshan, Jiangsu) is a motor maker that says it holds ISO 9001 and IATF16949. ²²	Shanghai Jenitek
4 Shanghai Metall Metal Products: no certificate PDF, registrar name, certificate number or expiry date was found on the company's site. The registrar, expiry and certified site remain unverified. ¹⁶	Shanghai Metall
5 I found no certificate PDF, registrar name or expiry date for Shanghai Jenitek Co., Ltd. The company's own website was not reachable in my searches. The Haizol listing is the only source naming its certificates. ¹⁸	Shanghai Jenitek

Source: hehuamfg.com [3]; metallmetal.com [16]; haizol.com [18]; panjiva.com [22]

NEXT STEPS

Five steps, starting with the RFQ to Hehua, Shanghai Widetop and Supro Manufacturing.

EXHIBIT 7

The RFQ goes out with the 11 open questions to settle.

- 1 Request IATF 16949 and ISO 9001 certificates with registrar and expiry from Hehua and Widetop.
- 2 Confirm Hehua Kunshan drive time to Shanghai against the 20-minute limit.
- 3 Ask Widetop for press capacity and quote at 100k-200k parts per year.
- 4 Ask Supro Manufacturing Group whether IATF 16949 is planned; audit Shanghai Jenitek certificates.
- 5 Send the RFQ to Hehua, Shanghai Widetop and Supro Manufacturing with the 11 open questions (p. 14).

OPEN QUESTIONS FOR THE RFQ

11 questions for the RFQ, by supplier.

For every bidder

7 questions

- 1 Confirm in writing: ISO 9001.
Why: Your brief requires it.
- 2 Confirm in writing: IATF 16949.
Why: Your brief requires it.
- 3 Ask every bidder for its output per year at the plant that would build the order.
Why: Decides stamping processes.
- 4 Ask every bidder for the headcount at the plant that would build the order.
Why: Needed to compare the makers on their headcount.
- 5 Ask every bidder for its revenue for the last full year.
Why: Needed to compare the makers on their revenue.
- 6 Ask every bidder who owns the company.
Why: Needed to compare the makers on who owns them.
- 7 Ask every bidder about any change of owner or site planned before award.
Why: Needed to compare the makers on changes to watch.



1 question

- 8 Show how it meets shanghai proximity.
Why: Decides Shanghai proximity, one of the criteria that count double.

Supro

1 question

- 9 Confirm the year the company was founded.
Why: Needed to compare the makers on how long they have been in business.

Shanghai Jenitek

2 questions

- 10 Name customers it supplies with similar parts, as references.
Why: Decides automotive record.
- 11 Confirm the industries it serves.
Why: Decides automotive record.

How the scorecard was scored

Each maker scores 0–4 per criterion against these rules; p. 16 shows the evidence.

CRITERION	LOOKED AT
ISO 9001	Certificates
IATF 16949	The findings its score on IATF 16949 cites
Shanghai proximity Counts double.	The findings its score on shanghai proximity cites
High-volume fit Counts double.	The findings its score on high-volume fit cites
Automotive record	Named customers, Industries served
Stamping processes	Processes, Output

Each maker scores 0–4 per criterion, 4 the best. On a cost or risk criterion, 4 means the least cost or risk.
Weighted total: the two asks in your brief count double; the most a maker can score is 32.
A cell nothing backs is left unscored, never counted as zero.

What is behind each score

Score, the facts behind it and their numbered sources (Appendix B, p. 19).

	1 LEAD Hehua	2 SECOND SOURCE 	3 FALLBACK Supro	4 ON HOLD Shanghai Metall	5 WATCH Shanghai Jenitek
ISO 9001	3 3 pts Own site claims ISO 9001. ⁹	2 2 pts Only product-page mention. ¹²	3 3 pts ISO 9001:2015 claimed. ^{6,15}	3 3 pts ISO 9001:2015 claimed. ¹⁶	1 1 pt No certificate on listing. ¹⁸
IATF 16949	3 3 pts Own site claims IATF 16949. ⁹	3 3 pts Quality page claims certified. ¹³	0 0 pts No IATF claim found. ⁶	0 0 pts No IATF claim found. ¹⁶	1 1 pt No certificate on listing. ¹⁸
Shanghai proximity <i>Counts double.</i>	2 4 pts Kunshan, Jiangsu plant. ²	Unscored	4 8 pts Minhang, Shanghai. ¹⁹⁻²⁰	0 0 pts Plant in Wuhu, Anhui. ^{7,21}	3 6 pts Listed in Shanghai. ^{18,22}
High-volume fit <i>Counts double.</i>	Unscored	3 6 pts Medium-high volume; 35K/month. ⁵	Unscored	Unscored	Unscored
Automotive record	3 3 pts Ford, Audi, Benz named. ²³	2 2 pts Automotive per directory. ¹⁴	Unscored	Unscored	Unscored
Stamping processes	3 3 pts Q3 Progressive die stamping. ²	3 3 pts Progressive and deep drawn. ⁵	3 3 pts Q3 Progressive, compound, deep draw. ⁶	3 3 pts Q3 Progressive, high-speed, robot. ³⁵	2 2 pts Q3 Stamping among tags. ¹⁸
Weighted total	16 3+3+4+0+3+3	16 2+3+0+6+2+3	14 3+0+8+0+0+3	6 3+0+0+0+0+3	10 1+1+6+0+0+2

How the study was run

On October 14, 2026, the study read 455 web pages in 6 min and checked 20 findings on a second website.

EXHIBIT 8

32 found, 5 ranked.

Companies at each stage



COMPANY	TYPE	HOME	REASON
RANKED (5)			
Hehua Machinery Technology (Kunshan) Co., Ltd ⁵¹	Metal stamping...	Kunshan	Lead: kunshan is close to Shanghai, which is a plus. No own website was found. The ISO 9001 and IATF 16949...
Shanghai Widetop ¹¹	Precision metal...	Shanghai	Second source.
Supro Manufacturing Group ⁵²	Metal stamping...	Shanghai	Fallback: no homepage given, so we could not read its own site. Listing says metal stamping and assembly...
Shanghai Metall Metal Products Co., Ltd ⁵³	Full-service...	Shanghai	On hold: no homepage was given, so we could not read its own site. Listing says it specializes in metal stamping, in...
Shanghai Jenitek Co., Ltd ¹⁸	Stamping...	Shanghai	Watch: only a Haizol directory page was read, not the company's own site. That page did not show this...
RESEARCHED IN DEPTH, NOT RANKED (11)			
Ace Industry Co., Ltd. ⁵⁴	OEM stamping...	Shanghai	No homepage was given, so we could not read its own site. Listing says Shanghai and OEM fine blanking. No ISO 9001...
Shanghai Hehua Machinery Technology Co., Ltd. ⁵⁵	Listed...	Shanghai	The listing calls it a maker of progressive stamping dies, not a producer of stamped parts. Its Kunshan sister company...
Shanghai Jumpion Metal Technology Co., Ltd ⁵⁴	Stamping dies...	Shanghai	It is listed as both a factory and a trading company, and it focuses on dies and tube bending. No certificates were seen.
Shanghai Metal Corporation ⁵⁶	Sheet metal work...	Shanghai	No homepage given, so we could not read its own site. Listing says sheet metal work, stamping and welding, with...
Shanghai Mulan Trading Co., Ltd. (Mulan Group) ⁵⁷	Metal stamping...	Shanghai	It claims ISO 9001 and IATF 16949 and high-volume stamping in Shanghai. But it is registered as a trading...
Shanghai Raycool Industrial Co., Ltd. ⁵⁸	Brass and steel...	Shanghai	No own website to check, so certifications and capacity cannot be confirmed. Third-party listing says it is in...

How the study was run

COMPANY	TYPE	HOME	REASON
RESEARCHED IN DEPTH, NOT RANKED (11), CONTINUED			
Shanghai Shunzhong Hardware Structure Co., Ltd ¹⁸	Stamping...	Shanghai	Only a Haizol directory page was read, not the company's own site. The directory certification line for this company...
Shanghai Yixing Technology Co., Ltd ⁵⁹	Custom precision...	Shanghai	Its site fits the process: metal stamping, progressive die stamping and deep drawing, with automotive listed as an...
Supro MFG ³⁰	Chinese sheet...	China	No homepage was given, so we could not read its own site. Claims an IATF 16949 certified facility and 80-1000 ton...
Tongquan Hardware Manufacturing ⁶⁰		China	
WIER ⁶¹		China	We could not open this site. The fetch was refused with a permission error, so the city, capacity and certificates are...
DID NOT FIT THE BRIEF (16)			
AFI Industrial Co., Ltd ⁵⁶	Metal stamping...	Shenzhen	No homepage given, so we could not read its own site. Listing places it in Shenzhen, which is far from Shanghai...
CNstamping (Dongguan Heju Precision Electronics) ⁶²	Small precision...	Dongguan	Site is in Dongguan, about two hours from Shanghai, so it misses the 20-minute requirement. Certificates (IATF...
Dongguan Chenghui Intelligent Technology Co., Ltd. ⁶³	Precision metal...	Dongguan	Located in Dongguan, not near Shanghai. No own website to check, so the certificate claims rest on a third-party listing.
Dongguan Xinhongyuan Metal Products Co., Ltd ⁵⁶	Stamped parts...	Dongguan	Dongguan is far from Shanghai, so it cannot meet the 20-minute radius. No own website was found, and the ISO...
Dongguan Zhongkai Precision Metals Technology ⁶⁴	Progressive...	Dongguan	Site is in Dongguan, not near Shanghai. It makes stamping dies and says it follows ISO9001 and IATF 16949, but it is...
FRIMA ⁶⁵	High precision...	Ningbo, China	Its site says 'FRIMA is a precision CNC machining factory located in Ningbo, China, with dual ISO 9001 and IATF...
Hailong Metal Fabrication ⁴¹	Stamping...	Qingdao, China	Located in Qingdao (Jimo), not near Shanghai. No own website to check. Third-party listing says IATF 16949 and...
Kunshan Golden Light Electronic Technology Co., Ltd. ⁶⁶	Manufacturer...	Kunshan	No homepage given, so we could not read its own site. Listing says IATF 16949 and high capacity, which fits. But...
Qingdao Hailong Metal Fabrication ⁴¹	Stamping...	Qingdao, China	Site is in Qingdao, far from Shanghai, so it misses the 20-minute requirement. Site does show IATF 16949 and...
RICKOTEK Metal Products Ltd. ⁶⁷	Precision stamped...	Xiamen, China	Its address is "NO.58, Xiangshu Rd, Guankou Town, Xiamen, China", which is far from Shanghai. The homepage does...
Rizhao Borhaf Metal Products Co., Ltd ⁵⁶	Listed as a sheet...	Rizhao, China	Rizhao is in Shandong, far from Shanghai. No own website was found to verify the ISO 9001 and IATF 16949 claims...
Shanghai Hengrui Industry Co., Ltd ⁵²	Makes fasteners...	Shanghai	No homepage given, so we could not read its own site. Listing lists ISO 9001 and CE but no IATF 16949...
SSP (Stamping Die Manufacturer) ⁶⁸	Mainly makes...	Dongguan	Its homepage says "Based in Dongguan, China", which is far from Shanghai. It is mainly a stamping die and mold...
SSP Precision ⁶⁹		China	Its site says it is based in Dongguan. The text reads 'SSP manufactures stamping dies, injection molds & precision...
Worthy Hardware Co., Ltd ⁶⁷	Custom metal...	Dongguan	Its site claims ISO 9001:2015 and stamping capacity, but no IATF 16949 claim appears on the pages we read. The brief...
昌明 / 昌明 (Changmin) ⁷⁰		China	

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